# **Installation Guide**

# **MODEL 567**

## **Pressure Measuring Transducers**

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1-800-257-3872 **TOLL FREE** 1-978-264-0292 **FAX** <u>www.Setra.com</u> **Web Site** 

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**Please Note:** The Series 567 is designed and manufactured in accordance with sound engineering practice as defined by the Pressure Equipment Directive 97/23/EC. This product must not be used as a "safety accessory" as defined by the Pressure Equipment Directive, Article 1, Paragraph 2.1.3. The CE Mark on the unit does not relate to the Pressure Equipment Directive.

#### **INTRODUCTION**

Series 567 are fluid pressure measuring transducers in which a four active arm Wheatstone bridge of thin film CVD gauges, integral with a beam structure connected to a pressure summing diaphragm, is used to convert fluid pressures into a proportional electrical signal.

Common integral electronics converts the input from the gauge to a 4-20mA 2-wire output signal.

Series 567 conform with the essential protection requirements of the EMC Directive 89/336/EEC amended by certified type testing to EN 50082-2 and EN 60081-1.

Conformity with the requirements of the CE mark only applies when the installation conditions described in these instructions have been met. For units supplied without a cable assembly connection to the transmitter must be accomplished using Setra Systems approved cable. see APPROVED CABLE section.

All instruments conform to the appropriate specifications and/or drawings applicable and have been subjected to relevant strict quality control procedures.

#### HAZARDOUS PRODUCTS

The Consumer Protection Act of 1987, Section 6 of the Heath and Safety at Work Act 1974 and the Control of Substances Hazardous to Health Regulations 1988 require that we advise recipients and users of our products of any potential hazards associated with their storage, handling or use.

The products which our Company supplies may be classified as Electrical, Electro-Mechanical and Electronic equipment.

These products are tested and supplied in accordance with our published specifications or individual special requirements that are agreed in writing at time of order. They are constructed so as not to affect adversely the safety of persons and property when properly installed, maintained and used by qualified personnel, in the applications for which they were designed and manufactured

#### **ACTION ON RECEIPT**

- \* Check details on Calibration Certificate agree with data etched on transmitter body.
- \* Check accessories supplied include:

Calibration Certificate (or QA Certificate) Seal, Dowty Bonded (where applicable) Mating Connector (where applicable)

#### GENERAL

- \* Transducer should not be subjected to greater than the maximum allowable pressure and the operating temperature specifications. SEE OPERABLE TEMPERATURE RANGE:
- \* Transducer should not be subjected to mechanical impact.
- \* In the event of fire the end user must ensure that the system pressure is vented to a safe area.
- \* The effects of decomposition of unstable fluids should be considered by the user when placing this device in service.
- \* The pressure transducer has no means of draining or venting, this must be performed by another component in the end users system.
- \* Pressure range must be compatible with the maximum pressure being measured.
- \* Pressure media must be compatible with the transducer wetted parts which are 17-4 PH stainless steels and Nickel Braze to BS 1845 : NK3/HTN2
- \* Exposed end of cable must be kept free from moisture.
- \* Liquid must not be allowed to freeze in the pressure port.

Full specifications for all products available on request from our Service Department.

#### MECHANICAL INSTALLATION

**Pressure Connections**: G<sup>1</sup>/4 internal pressure connection to BS2779 as standard. Alternative fitted as specified at time of order.

Pressure couplings screwed into G<sup>1</sup>/4 pressure ports should have a maximum thread engagement 0.05" (13mm) and **UNDER NO CIRCUMSTANCES** be allowed to touch the pressure sensitive diaphragm. Pressure couplings should be sealed against the outer face at the pressure port entry using bonded seal washer such as:-

Part Number	Description	
GA29	$G^{1/4}$ bonded seal up to +100°C operation.	
	Dowty Ref: 400-021-4490-02	

Refer to Dowty for external pressure ratings.

**Mounting**: Pressure Transducer is designed to be attached by the coupling thread only. Omnidirectional. To fit, use a 22.2 mm (7/8 inch) AF wrench on the hexagon provided and apply maximum torque of 11.65 lbf-ft (15.8Nm). The Customer must ensure that the pressure seal is suitable for the application. If in doubt contact Setra Systems.

**Vibration**: Where present, mount in a saddle clamp such as part number GA19 (material: Polypropylene). Position the clamp as close to the pressure port as practicable.

**Effects of Heat**: Avoid mounting the transducer near a source of heat which is liable to create a temperature gradient across the instrument. If this is unavoidable, use a heat shield to deflect uneven radiated heat or wrap the transducer in glass fibre insulation so that an even temperature is assumed throughout.

**High Temperature Pressure Measurement**: Possible using a length of piping or a 'syphon" to isolate the instrument from the hot media. Since there is no flow, the temperature drop along the tubing is considerable and usually a relatively short length is sufficient to bring the pressure media temperature within acceptable limits for the instrument. Alternatively a temperature isolator, part number GA33, can be fitted (G<sup>1</sup>/4 connection only). Pressure media must not be allowed to solidify in the tube and/or pressure port.

#### ELECTRICAL INSTALLATION

All types include suppression devices providing transient protection to EN 61000-4-2 and EN 61000-4-4.

For all types conformity with the requirements of the CE mark only applies when connection is made with Setra Systems approved cable, See APPROVED CABLE section, and the shield of that cable is connected to a reliable grounding point at the instrumentation end.

#### **APPROVED CABLES**

Setra Systems uses cable comprising 7 color-coded wires, with a central vent tube, enclosed by an aluminium/polyester shield where the shield is in contact with a separate drain wire. The outer shield material is Polyurethane (immersible,  $+70^{\circ}$ C). Other shield materials available on request for harsh environments.

#### **OPERATION**

Having installed the transducer as instructed it is ready for use. The transducer should not be removed whilst the system is at pressure. Before applying power, check that the correct polarity and excitation levels are being applied. See ELECTRICAL REQUIREMENTS.

#### **OPERABLE TEMPERATURE RANGE**

**Cable Versions:**  $-4^{\circ}F$  to  $+122^{\circ}F$  ( $-20^{\circ}C$  to  $+50^{\circ}C$ )

**Connector Versions:**  $-4^{\circ}F$  to  $+185^{\circ}F$  ( $-20^{\circ}C$  to  $+85^{\circ}C$ )

**Process Media (connector version only):** -22°F to +212°F (-30°C to +100°C)

#### **OPERATIONAL LIFE**

Limited to 3 million full scale cycles.

#### CALIBRATION

Transducers are calibrated to the datum requested at time of order as follows:

- G gauge datum vented to atmosphere via the electrical connection
- A absolute datum

#### ADJUSTMENT OF ZERO AND SPAN CONTROLS

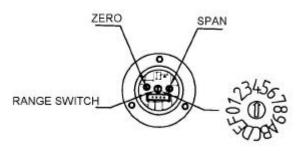
Switch and potentiometers provide continuous adjustment over the range 120% to 17% of nominal pressure range.

Zero and Span controls are precisely set during manufacture and should only need adjustment if there is a change in the required pressure measurement.

Access to these controls is provided by means of a removable end plate. Remove the 3 retaining screws using 2.5mm A/F hex wrench and withdraw end plate.

Caution: Care should be taken in withdrawing end plate so as not to disconnect internal plug.

To maintain sealing integrity ensure end cap 'O' ring is correctly seated and clean prior to re-fitting.



#### **RANGE SWITCH DETAILS**

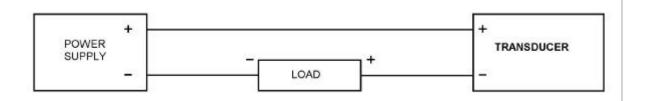
Switch Position (Current Mode)	Downranging Scope (Nominal)		
0	120 to 74%		
1	94 to 57%		
2	76 to 46%		
3	65 to 39%		
4	56 to 33%		
5	50 to 29%		
6	45 to 26%		
7	41 to 23%		
8	39 to 22%		
9	36 to 20%		

Switch Position (Current Mode)	Downranging Scope (Nominal)		
А	33 to 18%		
В	31 to 17%		
С	Not Used		
D	Not Used		
Е	Not Used		
F	Not Used		

#### LOAD RESISTANCE

The total permissible resistive load in the loop (to include all the cable resistance, and in the I.S. versions the internal resistance of the Galvanic Isolator) can be from 'zero to 50 x (supply volts -8.5) ohms' e.g. with a 24V d.c. supply the permissible load is from zero up to 775 ohms (Figure 1).

#### FIGURE 1



#### SUPPLY VOLTAGE

Non I.S:	8.5 to 40V d.c.
I.S:	8.5V to 28V d.c.

#### MAINTENANCE

**Routine Inspection**: Not required except for periodic inspection of the cable to ensure that these are neither damaged nor softened by incompatible liquid.

**DO NOT** use high voltage insulation testers or any device which generates more than 50V d.c. for this test.

#### CAUTION

#### CARE MUST BE TAKEN NOT TO TOUCH THE PRESSURE SENSITIVE DIAPHRAGM WHILE CLEANING THE PRESSURE PORT. FAILURE TO OBSERVE THIS PRECAUTION CAN CAUSE IRREPARABLE DAMAGE.

#### WARRANTY

The Company warrants its products to be free from defects in material and workmanship in normal use and service for a period of two years from date of shipment. The Company reserves the right and option to refund the purchase price in lieu of repair or replacement upon evaluation of the returned original part. Modification, misuse, attempted repair by others, improper installation or operation shall render this guarantee null and void. The Company makes no warranty of merchantability or fitness for a part or purpose.

#### SERVICING

The transducer cannot be repaired locally and if damaged should be returned to Setra Systems with the following:

- 1. Name and phone number of person to contact
- 2. Shipping and billing information
- 3. Full description of malfunction
- 4. Remove any pressure fittings and plumbing that you may have installed and enclose any required mating electrical connectors and wiring diagrams.

Please ship prepaid to Setra Systems at the address shown below or to your local Setra Distributor when a replacement/repair is required:

<u>United States</u> Setra Systems Inc 159 Swanson Road Boxborough. MA 01719 Attn: Repair Department <u>Outside The United States</u> Contact your local Setra Distributor

#### **RETURN TO FACTORY**

**PLEASE NOTE**: To comply with Health and Safety requirements, the instrument must be clean and safe to handle and accompanied by a formal statement to that effect duly signed by an authorised officer of the Company.

Any instrument returned without certification will be quarantined and no action will occur until cleared. It may ultimately be returned to you and subject to a transportation charge.

#### **ELECTRICAL CONNECTION**

ELECTRICAL CONNECTION		WIRING		
		(+)	(-)	Earth
E2	DIN	1	2	4
B3	10-6 bayonet	Α	В	E
UA	IP68 Cable	R	BL	Drain

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