# Model 528 High Temperature Pressure Transducers

Absolute, Gauge and Compound Pressure



setra System's Model 528 high performance pressure transducer is designed for robust industrial and submersible applications that require high performance in extreme environments.

The Model 528's CVD strain gauge design is resistant to aging and virtually insensitive to thermal transients and pressure cycling. The stability of this technology assures the user of high reliability with less than 0.2% drift per year.

All wetted parts are constructed of corrosion-resistant 17-4 PH stainless steel, which makes this unit ideal for use with corrosive media.

The Model 528 offers 0.1% FS accuracy, compensated temperature range of -20°F to +212°F (-30°C to 100°C), and gauge, absolute, vacuum or compound pressure ranges from -14.7 psi up to 6000 psi.

The Model 528's modular design is offered in a wide range of voltage or current outputs, and a variety of pressure and electrical connections, enabling this unit to be custom configured for your OEM application.

Depending upon the electrical connection selected, when coupled with the Model 528 enclosure, which is fabricated in 316 SS/17-4 PH SS, this unit is rated for IP40, IP65, IP66 or IP68 operation.

#### Principle of Operation

Using the well proven Wheatstone Bridge principle, a chemical vapor is deposited in thin layers of silicon and silicon dioxide onto a stainless steel sensor to form a very sensitive and accurate polysilicon strain gauge. The elements of the strain gauge are fused together at the atomic level, assuring the strength and integrity of the bond, which exceeds the adhesives used in common bonded strain gauge pressure sensors. A custom designed ASIC performs signal amplification and temperature compensation. This technology offers the user the option of configurable output and pressure ranges, sets the zero and span tolerance, and ensures interchangeability from unit to unit.

# **Applications**

- Off-Highway
- Natural Gas Equipment
- Semiconductor Processing
- Power Plants
- Heating, Ventilating & Air-Conditioning
- Refrigeration
- Robotics

## **Benefits**

- Superior Stability Avoids Down Time
- ±0.1% FS Accuracy
- NEMA 4/IP65 and NEMA 6/IP67 Environmental Protection
- High Shock Resistance
- Meets 

  Conformance
  Standards



When it comes to a product to rely on - choose the Model 528. When it comes to a company to trust - choose Setra.



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#### Performance Data

Accuracy RSS\* (at constant temp)

±0.1% Full Scale

Thermal Effects'

Compensated Range & (C) -20 to +212 (-30 to +100)

Zero Shift %FS/100°F (100°C) 0.5(1.0)Span Shift %FS/100°F (100°C) 0.5 (1.0) Long-Term Stability 0.2% FS/year Proof Pressure 2 x FS (1.5 x FS for 400 Bar,

 $> = 5000 \, PSI)$ 

**Burst Pressure** >35 x FS < = 100 Psi (6 Bar)

> >20 X FS <= 1000 Psi (60 Bar) >5 X FS <= 6000 Psi (400 Bar)

\*RSS of Non-Linearity, Non-Repeatability and Hysteresis.

\*\*Units calibrated at nominal 70°F. Maximum thermal error computed from this datum

## Physical Description

316 Stainless Steel 17-4 Stainless Steel

Wetted Parts

IP40 for Elec Code B3 and Gauge Unit Ratings

IP66 for Elec Code VA and Absolute Unit

IP68 for Elec. Code UA 17-4 PH Stainless Steel

Specifications subject to change without notice.

# **Model 528 Specifications**

# Physical Description (Cont'd)

10-6 Bayonet

IP66 Weatherproof Cable

Molded Cable Immersible (1 Meter Length)

Pressure Fitting See Ordering Information Below

Weight 3.5oz (100a)

#### **Environmental Data**

**Temperature** 

Operating\*  $\mathfrak{F}(\mathfrak{C})$ 

**Electrical Connection** 

for Elec Codes B1. B3. VA -40 to +260 (-40 to +125) -5 to +125 (-20 to +50) for Elec. Codes UA

Storage  $\mathcal{F}(\mathcal{C})$ 

for Elec Codes B1, B3, VA -40 to +260 (-40 to +125) for Elec. Codes UA -5 to +125 (-20 to +50) Vibration 35g peak sinusoidal. 5 to 2000 Hz Shock Withstands Free Fall to

IFC 68-2-32 Procedure 1

\*Operating/Storage temperature limits of the electrical connectors only. Pressure media temperatures may be considerably higher or lower.

#### **Pressure Media**

Liquids or gases compatible with 17-4 PH Stainless Steel.\* \*Note: Hydrogen not recommended for use with 17-4 PH Stainless Steel.

### Electrical Data (Voltage)

3 -Wire (Exc. Out. Com) Output\* 0 to 5VDC, 0 to 10VDC, 0.5 to 5.5 VDC. 1 to 5 VDC.

1 to 6 VDC. 1 to 11 VDC

Excitation 1.5 VDC Above Span to 35 VDC @ 6mA\*\*

\*Zero output is factory set to < 1.0% of Full Scale. \*Span output is factory set to < 1.0% of Full Scale. \*\*Temperatures>100°C/212°F supply is limited to 24 VDC.

## Electrical Data (Current)

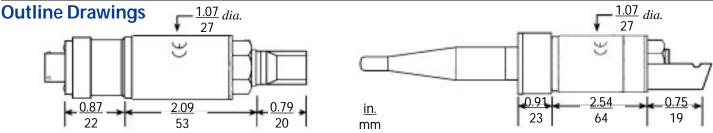
Circuit 2-Wire Output' 4 to 20 mA Loop Supply Voltage 24 VDC, (7-35 VDC)\*\* Maximum Loop Resistance (Vs-7) x 50 Ohms \*Zero output factory set to within ±0.16 mA. \*Span output factory set to within ±0.16 mA.

\*\*Temperatures>100°C/212°F supply is limited to 24 VDC.

# Accessory: Model 299 Dri-Sense

#### **Termination Enclosure**

Designed to eliminate failure in the field caused by humidity seeping into the transducer through the cable, the Model 299 has a desiccating cover to adsorb moisture and a visible desiccant status indicator that changes from blue (dry) to pink (saturated).



Shown w/10-6 Bayonet Connector and 1/4-18 NPT Pressure Port

# ORDERING INFORMATION

Code all blocks in table.

Shown w/Molded Immersible Cable and Plastic Nose Cone

.Example: Part No 5281060PG1M11B3T - For a Model 528 Pressure Transducer, 60 PSI, Gauge Pressure, 1 /8-27 NPT Male Pressure Fitting, 4-20 mA Output, 10-6 Bayonet, 0.1% Accuracy

